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MSDS Name	**DEVCON® 5 Minute® Epoxy Gel**
Manufacturer Name	ITW Polymers Adhesives, North America
Stock No.:	14240
Kit MSDS Revision Date	12/30/2012

Components	
	5-MINUTE EPOXY GEL RESIN
	5-MINUTE EPOXY GEL HARDENER
ITW Polymers Adhesives, North America Product Code : 14240	

SECTION 1 : PRODUCT AND COMPANY IDENTIFICATION

Product Name:	**5-MINUTE EPOXY GEL RESIN**
Manufacturer Name:	ITW
Address:	30 Endicott Street Danvers, MA 01923
General Phone Number:	(978) 777-1100
Emergency Phone Number:	(800) 424-9300
CHEMTREC:	For emergencies in the US, call CHEMTREC: 800-424-9300
MSDS Revision Date:	12/30/2012

HMIS

Health Hazard	2*
Fire Hazard	1
Reactivity	1
Personal Protection	X

* Chronic Health Effects

SECTION 2 : COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS#	Ingredient Percent
Bisphenol A diglycidyl ether resin	25068-38-6	60 - 100 by weight
Inert material	N/A	5 - 10 by weight
Phenol, polymer with formaldehyde, glycidyl ether	28064-14-4	10 - 30 by weight

SECTION 3 : HAZARDS IDENTIFICATION

Emergency Overview:	WARNING! Potential Sensitizer Irritant.
Route of Exposure:	Eyes. Skin. Inhalation. Ingestion.
Potential Health Effects:	
Eye:	Can cause moderate irritation, burning sensation, tearing, redness, and swelling. Overexposure may cause lacrimation, conjunctivitis, corneal damage and permanent injury.
Skin:	Can cause skin irritation; itching, redness, rashes, hives, burning, and swelling. Allergic reactions are possible. May cause skin sensitization, an allergic reaction, which becomes evident on reexposure to this material.
Inhalation:	Respiratory tract irritant. High concentration may cause dizziness, headache, and anesthetic effects. May cause respiratory sensitization with asthma-like symptoms in susceptible individuals.
Ingestion:	Causes irritation, a burning sensation of the mouth, throat and gastrointestinal tract and abdominal pain.
Chronic Health Effects:	Prolonged skin contact may lead to burning associated with severe reddening, swelling, and possible tissue destruction.
Signs/Symptoms:	Overexposure can cause headaches, dizziness, nausea, and vomiting.
Target Organs:	Eyes. Skin. Respiratory system. Digestive system.
Aggravation of Pre-Existing Conditions:	Individuals with pre-existing skin disorders, asthma, allergies or known sensitization may be more susceptible to the effects of this product.

SECTION 4 : FIRST AID MEASURES

Eye Contact:	Immediately flush eyes with plenty of water for at least 15 to 20 minutes.

Skin Contact:	minutes, while removing contaminated clothing and shoes. Get medical attention if irritation develops or persists.
Inhalation:	If inhaled, remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.
Ingestion:	If swallowed, do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

SECTION 5 : FIRE FIGHTING MEASURES

Flash Point:	>400°F (204.4°C)
Flash Point Method:	Pensky-Martens Closed Cup
Auto Ignition Temperature:	Not determined.
Lower Flammable/Explosive Limit:	Not determined.
Upper Flammable/Explosive Limit:	Not determined.
Fire Fighting Instructions:	Evacuate area of unprotected personnel. Use cold water spray to cool fire exposed containers to minimize risk of rupture. Do not enter confined fire space without full protective gear. If possible, contain fire run-off water.
Extinguishing Media:	Use carbon dioxide (CO_2) or dry chemical when fighting fires involving this material.
Unsuitable Media:	Water or foam may cause frothing.
Protective Equipment:	As in any fire, wear Self-Contained Breathing Apparatus (SCBA), MSHA/NIOSH (approved or equivalent) and full protective gear.
Unusual Fire Hazards:	Sealed containers at elevated temperatures may rupture explosively and spread fire due to polymerization. Heating above 300 deg F in the presence of air may cause slow oxidative decomposition and above 500 deg F may cause polymerization.

SECTION 6 : ACCIDENTAL RELEASE MEASURES

Spill Cleanup Measures:	Absorb spill with inert material (e,g., dry sand or earth), then place in a chemical waste container. Provide ventilation. Clean up spills immediately observing precautions in the protective equipment section. After removal, flush spill area with soap and water to remove trace residue. Avoid personal contact and breathing vapors or mists. Ventilate area. Use proper personal protective equipment as listed in section 8.
Personnel Precautions:	Evacuate area and keep unnecessary and unprotected personnel from entering the spill area.
Environmental Precautions:	Avoid runoff into storm sewers, ditches, and waterways.
Other Precautions:	Pump or shovel to storage/salvage vessels.

SECTION 7 : HANDLING and STORAGE

Handling:	Use with adequate ventilation. Avoid breathing vapor, aerosol or mist.
Storage:	Store in a cool, dry, well ventilated area away from sources of heat and incompatible materials. Keep container tightly closed when not in use.
Special Handling Procedures:	Provide appropriate ventilation/respiratory protection against decomposition products (see Section 10) during welding/flame cutting operations and to protect against dust during sanding/grinding of cured product.
Hygiene Practices:	Wash thoroughly after handling.

SECTION 8 : EXPOSURE CONTROLS, PERSONAL PROTECTION - EXPOSURE GUIDELINES

Engineering Controls:	Use appropriate engineering control such as process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Good general ventilation should be sufficient to control airborne levels. Where such systems are not effective wear suitable personal protective equipment, which performs satisfactorily and meets OSHA or other recognized standards. Consult with local procedures for selection, training, inspection and maintenance of the personal protective equipment.
Eye/Face Protection:	Wear appropriate protective glasses or splash goggles as described by 29 CFR 1910.133, OSHA eye and face protection regulation, or the European standard EN 166.
Skin Protection Description:	Wear appropriate protective gloves and other protective apparel to prevent skin contact. Consult manufacturer's data for permeability data.
Respiratory Protection:	A NIOSH approved air-purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection.
Other Protective:	Facilities storing or utilizing this material should be equipped with an eyewash and a deluge shower safety station.

EXPOSURE GUIDELINES

SECTION 9 : PHYSICAL and CHEMICAL PROPERTIES

Physical State Appearance:	Viscous. Liquid.
Odor:	Slight odor
Boiling Point:	>500°F (260°C)
Melting Point:	Not determined.
Specific Gravity:	1.1-1.3
Solubility:	negligible
Vapor Density:	>1 (air = 1)
Vapor Pressure:	0.03 mmHg @171°F
Percent Volatile:	0
Evaporation Rate:	<<1 (butyl acetate = 1)
pH:	Neutral.
Molecular Formula:	Mixture
Molecular Weight:	Mixture
Flash Point:	>400°F (204.4°C)
Flash Point Method:	Pensky-Martens Closed Cup
Auto Ignition Temperature:	Not determined.
VOC Content:	0 g/L
Percent Solids by Weight	100

SECTION 10 : STABILITY and REACTIVITY

Chemical Stability:	Stable under normal temperatures and pressures.
Hazardous Polymerization:	Not reported.
Conditions to Avoid:	Extreme heat, sparks, and open flame. Incompatible materials, oxidizers and oxidizing conditions. Heating resin above 300 F in the presence of air may cause slow oxidative decomposition.
Incompatible Materials:	Strong Lewis or mineral acids, strong oxidizing agents, strong mineral and organic bases (especially primary and secondary aliphatic amines).

SECTION 11 : TOXICOLOGICAL INFORMATION

Bisphenol A diglycidyl ether resin:

RTECS Number:	SL6480000
Skin:	Administration onto the skin - Rat LD : >2 gm/kg [Nutritional and Gross Metabolic - Other changes]

SECTION 12 : ECOLOGICAL INFORMATION

Ecotoxicity:	No ecotoxicity data was found for the product.
Environmental Fate:	No environmental information found for this product.

SECTION 13 : DISPOSAL CONSIDERATIONS

Waste Disposal:	Consult with the US EPA Guidelines listed in 40 CFR Part 261.3 for the classifications of hazardous waste prior to disposal. Furthermore, consult with your state and local waste requirements or guidelines, if applicable, to ensure compliance. Arrange disposal in accordance to the EPA and/or state and local guidelines.
RCRA Number:	Not determined.

SECTION 14 : TRANSPORT INFORMATION

DOT Shipping Name:	Non regulated.
DOT UN Number:	Not applicable.
DOT Hazard Class:	Not applicable.
DOT Packing Group:	Not applicable.

SECTION 15 : REGULATORY INFORMATION

Bisphenol A diglycidyl ether resin :

TSCA Inventory Status:	Listed
Canada DSL:	Listed

Phenol, polymer with formaldehyde, glycidyl ether :

TSCA Inventory Status:	Listed
Canada DSL:	Listed

WHMIS Pictograms

SECTION 16 : ADDITIONAL INFORMATION

HMIS Fire Hazard:	1
HMIS Health Hazard:	2*
HMIS Reactivity:	1
HMIS Personal Protection:	X
MSDS Revision Date:	12/30/2012
MSDS Author:	Actio Corporation
Disclaimer:	This Health and Safety Information is correct to the best of our knowledge and belief at the date of its publication but we cannot accept liability for any loss, injury or damage which may result from its use. The information given in the Data Sheet is designed only as a guidance for safe handling, storage and the use of the substance. It is not a specification nor does it guarantee any specific properties. All chemicals should be handled only by competent personnel, within a controlled environment.

SECTION 1 : PRODUCT AND COMPANY IDENTIFICATION

Product Name:	**5-MINUTE EPOXY GEL HARDENER**
MSDS Manufacturer Number:	0215
Manufacturer Name:	ITW
Address:	30 Endicott Street Danvers, MA 01923
General Phone Number:	(978) 777-1100
Emergency Phone Number:	(800) 424-9300
CHEMTREC:	For emergencies in the US, call CHEMTREC: 800-424-9300
MSDS Revision Date:	12/30/2012

HMIS

Health Hazard	**3***
Fire Hazard	**1**
Reactivity	**1**
Personal Protection	**X**

* Chronic Health Effects

SECTION 2 : COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS#	Ingredient Percent
Trade secret.	N/A	60 - 100 by weight
Inert material	N/A	1 - 5 by weight

SECTION 3 : HAZARDS IDENTIFICATION

Emergency Overview:	WARNING! Potential Sensitizer Irritant.
Route of Exposure:	Eyes. Skin. Inhalation. Ingestion.
Potential Health Effects:	
Eye:	Can cause severe eye irritation and burns. Eye contact may cause permanent damage or blindness.
Skin:	Causes severe skin irritation. May cause permanent skin damage. Allergic reactions are possible. May cause skin sensitization, an allergic reaction, which becomes evident on reexposure to this material.
Inhalation:	Vapor or mist may cause severe respiratory system irritation. May cause respiratory sensitization with asthma-like symptoms in susceptible individuals.
Ingestion:	Causes irritation, a burning sensation of the mouth, throat and gastrointestinal tract and abdominal pain.
Chronic Health Effects:	Prolonged skin contact may lead to burning associated with severe reddening, swelling, and possible tissue destruction.
Signs/Symptoms:	Overexposure may cause eye watering or discomfort, redness and swelling.
Target Organs:	Eyes. Skin. Respiratory system. Digestive system.
Aggravation of Pre-Existing Conditions:	Individuals with pre-existing skin disorders, asthma, allergies or known sensitization may be more susceptible to the effects of this product.

Eye Contact:	Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eyelids with fingers. Get immediate medical attention.
Skin Contact:	Immediately wash skin with plenty of soap and water for 15 to 20 minutes, while removing contaminated clothing and shoes. Get medical attention if irritation develops or persists.
Inhalation:	If inhaled, remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.
Ingestion:	If swallowed, do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

SECTION 5 : FIRE FIGHTING MEASURES

Flammable Properties:	Class III B.
Flash Point:	>200°F (93.3°C)
Flash Point Method:	Pensky-Martens Closed Cup
Auto Ignition Temperature:	Not determined.
Lower Flammable/Explosive Limit:	Not determined.
Upper Flammable/Explosive Limit:	Not determined.
Fire Fighting Instructions:	Evacuate area of unprotected personnel. Use cold water spray to cool fire exposed containers to minimize risk of rupture. Do not enter confined fire space without full protective gear. If possible, contain fire run-off water.
Extinguishing Media:	Use carbon dioxide (CO2) or dry chemical when fighting fires involving this material.
Unsuitable Media:	Water or foam may cause frothing.
Protective Equipment:	As in any fire, wear Self-Contained Breathing Apparatus (SCBA), MSHA/NIOSH (approved or equivalent) and full protective gear.

NFPA Ratings:

NFPA Flammability:	
NFPA Health:	
NFPA Reactivity:	
NFPA Other:	

SECTION 6 : ACCIDENTAL RELEASE MEASURES

Spill Cleanup Measures:	Absorb spill with inert material (e,g., dry sand or earth), then place in a chemical waste container. Provide ventilation. Clean up spills immediately observing precautions in the protective equipment section. After removal, flush spill area with soap and water to remove trace residue. Avoid personal contact and breathing vapors or mists. Ventilate area. Use proper personal protective equipment as listed in section 8.
Personnel Precautions:	Evacuate area and keep unnecessary and unprotected personnel from entering the spill area.
Environmental Precautions:	Avoid runoff into storm sewers, ditches, and waterways.
Other Precautions:	Pump or shovel to storage/salvage vessels.

SECTION 7 : HANDLING and STORAGE

Handling:	Use with adequate ventilation. Avoid breathing vapor, aerosol or mist.
Storage:	Store in a cool, dry, well ventilated area away from sources of heat and incompatible materials. Keep container tightly closed when not in use. Do not store in reactive metal containers. Keep away from acids, oxidizers.
Special Handling Procedures:	Provide appropriate ventilation/respiratory protection against decomposition products (see Section 10) during welding/flame cutting operations and to protect against dust during sanding/grinding of cured product.
Hygiene Practices:	Wash thoroughly after handling.

SECTION 8 : EXPOSURE CONTROLS, PERSONAL PROTECTION - EXPOSURE GUIDELINES

Engineering Controls:	Use appropriate engineering control such as process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits. Good general ventilation should be sufficient to control airborne levels. Where such systems are not effective wear suitable personal protective equipment, which performs satisfactorily and meets OSHA or other recognized standards. Consult with local procedures for selection, training, inspection and maintenance of the personal protective equipment.
Eye/Face Protection:	Wear appropriate protective glasses or splash goggles as described by 29 CFR 1910.133, OSHA eye and face protection regulation, or the European standard EN 166.
Skin Protection Description:	Wear appropriate protective gloves and other protective apparel to prevent skin contact. Consult manufacturer's data for permeability data.
Respiratory Protection:	A NIOSH approved air-purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits.

	circumstances where air purifying respirators may not provide adequate protection.
Other Protective:	Facilities storing or utilizing this material should be equipped with an eyewash and a deluge shower safety station.

EXPOSURE GUIDELINES

Notes :	Only established PEL and TLV values for the ingredients are listed.

SECTION 9 : PHYSICAL and CHEMICAL PROPERTIES

Physical State Appearance:	Liquid.
Color:	Viscous. Amber.
Odor:	Mercaptan.
Boiling Point:	Not determined.
Melting Point:	Not determined.
Specific Gravity:	1.13
Solubility:	negligible
Vapor Density:	Not determined.
Vapor Pressure:	<<1 mmHg @70°F
Percent Volatile:	0
Evaporation Rate:	Not determined.
pH:	9.5 @ 5 Percent Solution
Molecular Formula:	Mixture
Molecular Weight:	Mixture
Flash Point:	>200°F (93.3°C)
Flash Point Method:	Pensky-Martens Closed Cup
Auto Ignition Temperature:	Not determined.
VOC Content:	0 g/L
Percent Solids by Weight	100

SECTION 10 : STABILITY and REACTIVITY

Chemical Stability:	Stable under normal temperatures and pressures.
Hazardous Polymerization:	Not reported.
Conditions to Avoid:	Extreme heat, sparks, and open flame. Incompatible materials, oxidizers and oxidizing conditions.
Incompatible Materials:	Oxidizers, acids, and chlorinated organic compounds. Reactive metals (e.g. sodium, calcium, zinc). Sodium/calcium hypochlorite. Nitrous acid/ oxide, nitrites. Peroxides. Materials reactive with hydroxyl compounds.

SECTION 11 : TOXICOLOGICAL INFORMATION

SECTION 12 : ECOLOGICAL INFORMATION

Ecotoxicity:	No ecotoxicity data was found for the product.
Environmental Fate:	No environmental information found for this product.

SECTION 13 : DISPOSAL CONSIDERATIONS

Waste Disposal:	Consult with the US EPA Guidelines listed in 40 CFR Part 261.3 for the classifications of hazardous waste prior to disposal. Furthermore, consult with your state and local waste requirements or guidelines, if applicable, to ensure compliance. Arrange disposal in accordance to the EPA and/or state and local guidelines.
RCRA Number:	Not determined.

SECTION 14 : TRANSPORT INFORMATION

DOT Shipping Name:	Non regulated.
DOT UN Number:	Not applicable.
DOT Hazard Class:	Not applicable.
DOT Packing Group:	Not applicable.

SECTION 15 : REGULATORY INFORMATION

WHMIS Pictograms

SECTION 16 : ADDITIONAL INFORMATION

HMIS Fire Hazard:	1
HMIS Health Hazard:	3*
HMIS Reactivity:	1
HMIS Personal Protection:	X
MSDS Revision Date:	12/30/2012
MSDS Author:	Actio Corporation
Disclaimer:	This Health and Safety Information is correct to the best of our knowledge and belief at the date of its publication but we cannot accept liability for any loss, injury or damage which may result from its use. The information given in the Data Sheet is designed only as a guidance for safe handling, storage and the use of the substance. It is not a specification nor does it guarantee any specific properties. All chemicals should be handled only by competent personnel, within a controlled environment.